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NEW LOW TEMPERATURE, HIGH ENERGY DENSITY BATTERY SYSTEMS.(U)
JUL 78 J K ERBACHER, C L HUSSEY, J C NARDI

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FRANK J. SEILER RESEARCH LABORATORY

FJSRL TECHNICAL REPORT -78-0007

JULY 1978

NEW LOW TEMPERATURE, HIGH ENERGY DENSITY
BATTERY SYSTEMS

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AIR FORCE SYSTEMS COMMAND

UNITED STATES AIR FORCE

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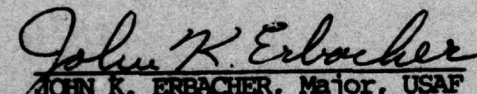
This document was prepared by the Electrochemistry Division, Directorate of Chemical Sciences, Frank J. Seiler Research Laboratory, United States Air Force Academy, Colorado. The research was conducted under Project Work Unit Number 2303-F2-07, "Pelletized Thermal Batteries." Major John K. Erbacher was the Project Scientist in charge of the work.

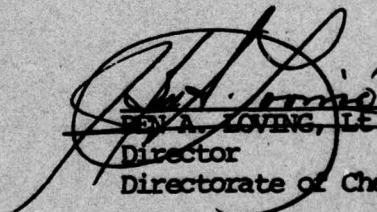
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This report has been reviewed by the Chief Scientist and is releasable to the National Technical Information Service (NTIS). At NTIS it will be available to the general public, including foreign nations.

This technical report has been reviewed and is approved for publication.


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SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered)

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER 14 FJSRL-TR-78-0007 ✓	2. GOVT ACCESSION NO. ADA	3. REPORT'S CATALOG NUMBER 9 Technical Rept.
4. TITLE (and Subtitle) 6 New Low Temperature, High Energy Density Battery Systems.		5. TYPE OF REPORT & PERIOD COVERED #
10 AUTHORITY John K. Erbacher, Charles L. Hussey John C. Nardi		6. PERFORMING ORG. REPORT NUMBER
9. PERFORMING ORGANIZATION NAME AND ADDRESS F. J. Seiler Research Laboratory (AFSC) FJSRL/NC U.S. Air Force Academy, CO 80840		8. CONTRACT OR GRANT NUMBER(s)
11. CONTROLLING OFFICE NAME AND ADDRESS F.J. Seiler Research Laboratory (AFSC) FJSRL/NC U.S. Air Force Academy, CO 80840		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS 16 19 61102F 2303 F2 07
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office) 12 10p.		11. REPORT DATE 11 July 1978
		12. NUMBER OF PAGES 7
		15. SECURITY CLASS. (of this report) Unclassified
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE N/A
16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; distribution unlimited.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) B		
18. SUPPLEMENTARY NOTES Presented at the 1977 AFSC S&E Symposium, 28-29 October 1977, Wright-Patterson AFB, OH.		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) 1. Aluminum 2. Aluminum Chloride 3. Copper Chloride 4. Lithium-Aluminum 5. Molybdenum Chloride 6. Reserve Battery 7. Thermal Battery		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) The thermal battery work unit of the Frank J. Seiler Research Laboratory (AFSC), USAF Academy, CO, has conceived, designed, and constructed laboratory prototype thermal battery single cells which utilize the inherent high energy of reaction of aluminum and aluminum alloys with transition metal chlorides. The individual cells are comprised of an aluminum or lithium-aluminum alloy anode and an immobilized liquid sodium tetrachloroaluminate electrolyte. The electrolyte is completely immobilized by the addition of finely divided silica. The cell cathode is either molybdenum pentachloride or cupric chloride.		

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in intimate contact with a graphite current collector. Trilayer pellets were constructed incorporating the anode, electrolyte and cathode.

The discharge behavior was studied from 175-275°C at current densities from 2-120 milliamps per square centimeter to evaluate the operational temperature ranges and current density characteristics of the two systems.

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The recent development and interest in lightweight communication and arming systems, especially for airborne applications has provided an impetus for basic research on new electrochemical power sources. These new power sources must be capable of high energy output, unlimited storage life, rapid and reliable activation and be able to withstand high spin rates, severe shock, and vibrational environments. To meet these operational and performance requirements previous batteries utilized molten salt electrolytes operating in the 400-525°C temperature range which were inactive until heated above the melting point of the electrolyte. These thermally activated batteries (thermal batteries) required quantities of insulating material to maintain their operational temperatures and to insulate surrounding electronic components from the heat generated during activation and operation. They also utilize chromium(VI) compounds that are known health hazards and one of the pyrotechnic components, zirconium, has been in short supply because of particle size manufacturing process difficulties.

Laboratory prototype thermal battery single cells were conceived, designed, and constructed in this laboratory which utilize the inherent high energy of reaction of aluminum and aluminum alloys with transition metal chlorides in a low temperature molten salt electrolyte. These low temperature thermal cells were evaluated using single cell testing techniques previously described (1). The particular electrochemical system under investigation utilizes a LiAl alloy anode, a NaCl-saturated AlCl_3 electrolyte, m.p. 158°C, and a MoCl_5 or CuCl_2 cathode operating at temperatures between 175°C and 250°C. This electrochemical system is a candidate to replace or complement current thermal battery systems operating at much higher temperatures (2). Previous work (2,3) in this laboratory had identified molybdenum(V) chloride and copper(II) chloride as potentially excellent cathodes utilizing this electrolyte. The purpose of the work was to study these two cathodes with respect to variables associated with current production thermal batteries, such as (1) graphite content, (2) alloy anode composition, (3) particle size, (4) anode/cathode electrolyte ratios, (5) current density, and (6) temperature.

Trilayer single cells (Figure 1) containing the anode, separator, and cathode were fabricated in a Carver die. Pressures used to compact the successively added layers were 16,700, 23,000 and 29,200 lb/in^2 for anode, separator and cathode layers respectively. The cathode layer contained graphite as the current collector. Typical single cell compositions for both the MoCl_5 and CuCl_2 cathodes are given in Table I. Differences in the composition of the single cells for the two cathodes are the result of two different approaches to the study of single cell performance.

For the MoCl_5 cathode the aim was to arrive at an optimized composition that would yield the highest energy density possible from the cell. Fisher graphite was used because it was the graphite selected in the development of the $\text{LiAl}/\text{MoCl}_5$ thermal battery by the Eureka Advanced Science Corporation (4). Use of the same graphite allowed direct comparison with their data. For the CuCl_2 cathode our goal was to assess the effect of different commercially available active anode and cathode materials on single cell performance.

The study of the MoCl_5 cathode (3) showed that the optimum energy density was obtained using the 60.2 a/o LiAl alloy, a 30-50 mesh MoCl_5 particle size, 0.230 g graphite in the cathode, and the anode/cathode/electrolyte ratios depicted in Table IA. The optimal single cell configuration delivered 38 W-hr/lb to zero volts at a discharge rate of $15 \text{ mA}/\text{cm}^2$ at 175°C .

Table I. Typical Compositions

A. For the $\text{LiAl}/\text{MoCl}_5$ Single Cell

<u>Section</u>	<u>Wt (g)</u>	<u>Component</u>
Anode	0.270	60.2 a/o LiAl
Separator	0.780	EB Mixture ^a
Cathode	0.640	EB Mixture ^a
	0.720	MoCl_5 (30-50 mesh)
	0.230	Graphite (Fisher)

B. For the $\text{LiAl}/\text{CuCl}_2$ Single Cell

Anode	0.500	60.2 a/o LiAl
	0.500	EB Mixture ^a
Separator	0.900	EB Mixture ^a
Cathode	0.450	EB Mixture ^a
	0.500	CuCl_2 (50-100 mesh)
	0.160	Graphite (purified Superior)

^aEB Mixture: Electrolyte (49.85 m/o AlCl_3 -50.15 m/o NaCl) + Binder (10 w/o Cab-o-Sil)

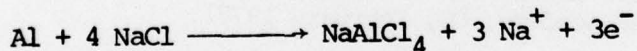
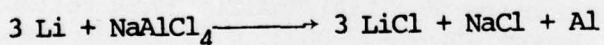
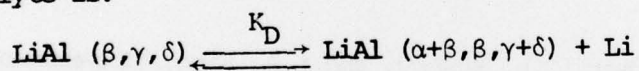
A new method for the analysis of discharge data (5) was applied to thermal battery single cell test data. This procedure requires a plot of the derivative discharge function, $dQ/d\bar{V}^*$, versus the average voltage, \bar{V}^* . Such plots show MoCl_5 single cells, using Fisher graphite at operating temperatures of 175 - 275°C . As many as six separate discharge peaks with the major portion of the discharge reaction

* dQ is the change in coulombs, $d\bar{V}$ is the change in potential, and \bar{V} is the average potential of the $dQ/d\bar{V}$ increment.

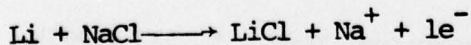
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shifted to the lower potentials with increasing temperatures. Previous studies by Phillips and Osteryoung (6) had indicated that there were only three discharge steps at 175°C for MoCl₅. To reconcile the test data additional experiments utilizing a purified Superior graphite (7) were accomplished. This new data confirmed that there were only three peaks in the discharge curve for MoCl₅ and that the additional peaks were due to trace iron impurities in the Fisher graphite. Supporting this conclusion X-ray analysis unequivocally established iron contamination. The purified graphite samples also confirmed the fall-off in cell performance due to increasing operation temperature. Apparently the decreased performance at higher temperatures is due to the low melting and boiling points of the MoCl₅, 195°C and 268°C, respectively (8). This may limit the application of the MoCl₅ thermal battery to the temperature region between 175°C and 250°C (9).

The second phase was a detailed study on the effect of lithium-aluminum alloy anode composition using a CuCl₂ cathode as depicted in Table IB. The results indicate that the optimum anode was 60.2 a/o LiAl. Data for a 48.0 a/o alloy was significant in light of: (a) the voltage spike phenomena observed during temperature activation; (b) an observed identical open circuit voltage for LiAl alloys versus pure Al anodes; (c) the reported behavior of LiAl alloy anodes in other electrolytes; and (d), the phase diagram reported by Hansen (12) and Myles (13). This data suggests that Li is produced by dissociation of the alloy which reacts with the electrolyte to produce Al. The Al is then subsequently oxidized during cell discharge. Variations in performance of anode alloys results from different dissociation constants (K_D) for various LiAl alloys. A probably discharge mechanism for LiAl alloys in an NaCl-AlCl₃ electrolyte is:



and/or



Confirmation of this proposed mechanism will depend on analysis of single cell electrolytes after discharge and determination of the phase diagram for the LiCl-NaCl-AlCl₃ ternary electrolyte.

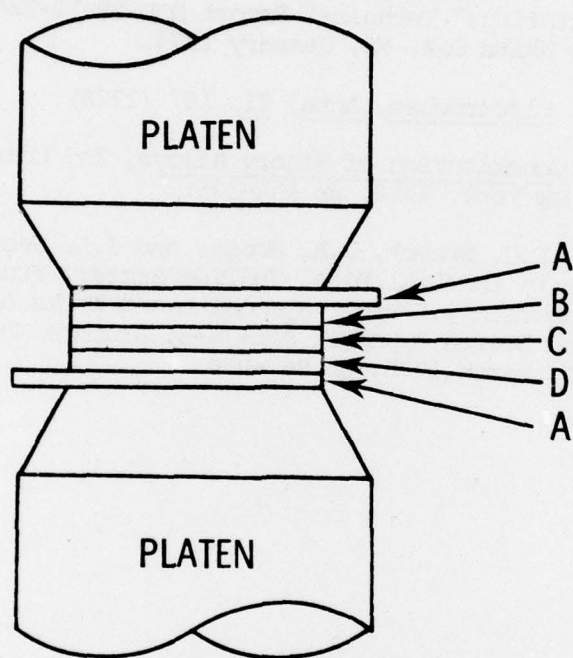
The success of the basic research program on low temperature thermal battery systems at the FJSRL has been demonstrated by the transition of the work reported here into exploratory development by the Air Force Aeropropulsion Laboratory (AFAPL). The initial feasibility study on the new system conducted under an AFAPL contract indicated that it is capable of meeting the performance requirements for existing thermal batteries as well as operating at much lower temperatures. Benefits from the low temperature operation will include reduced weight, volume, insulation, and conservation of critical pyrotechnic component supplies. Additional safety benefits will also be realized in that manufacturing health hazards associated with carcinogenic chromium(VI) compounds are avoided.

The basic research program on low temperature thermal battery systems at the FJSRL has resulted in the first new electrochemical system for thermal battery applications in 25 years.

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A - current collectors

B - anode

C - electrolyte

D - catholyte

Figure 1. Typical Cell Configuration Between Heated Platens